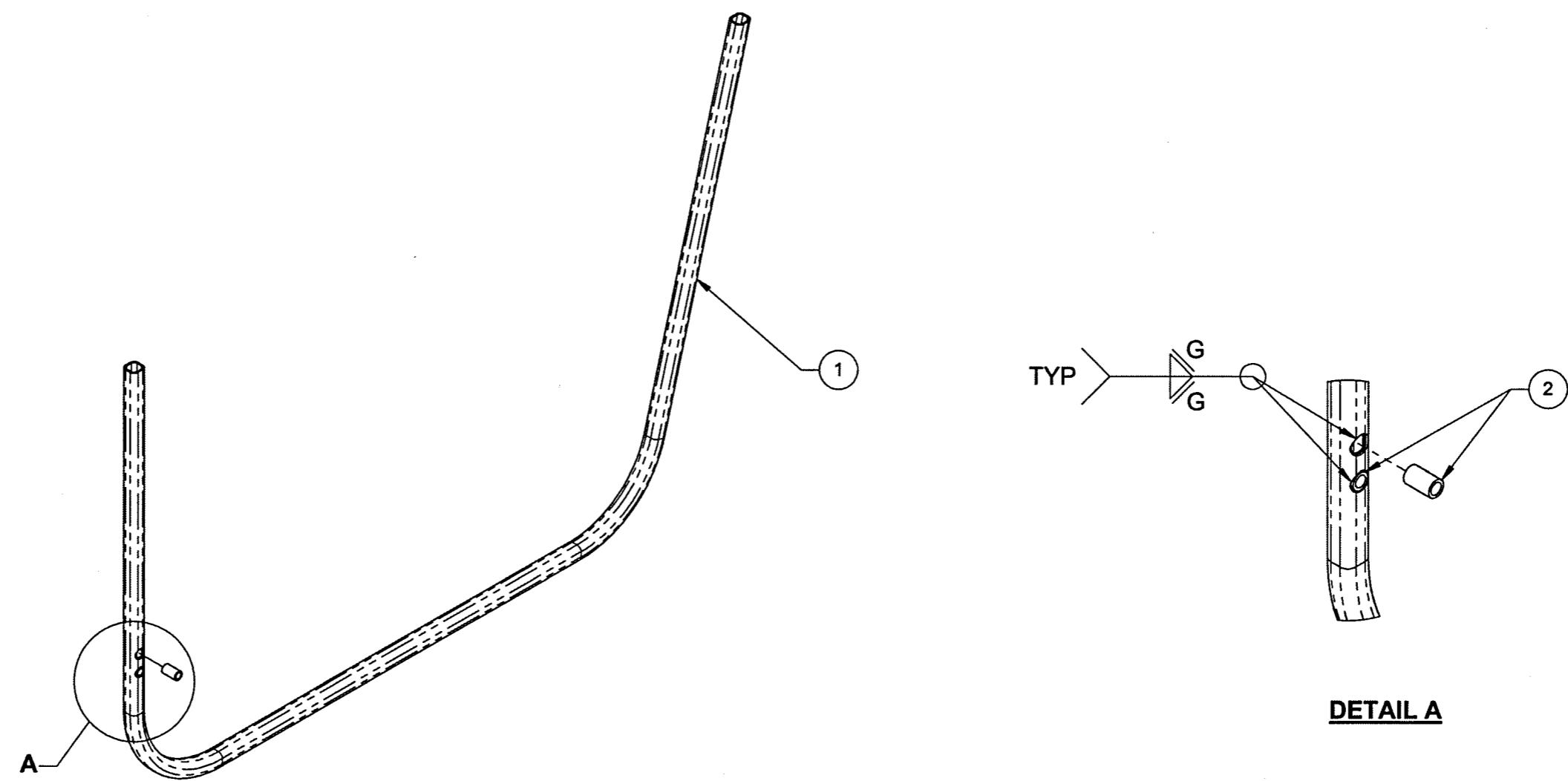


8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	-041		
X	D5325-041	RIB ASSEMBLY	
1	1	D5325-1	LIGHT RIB
2	2	D5338-1	BUSHING



D5325-041 RIB ASSEMBLY

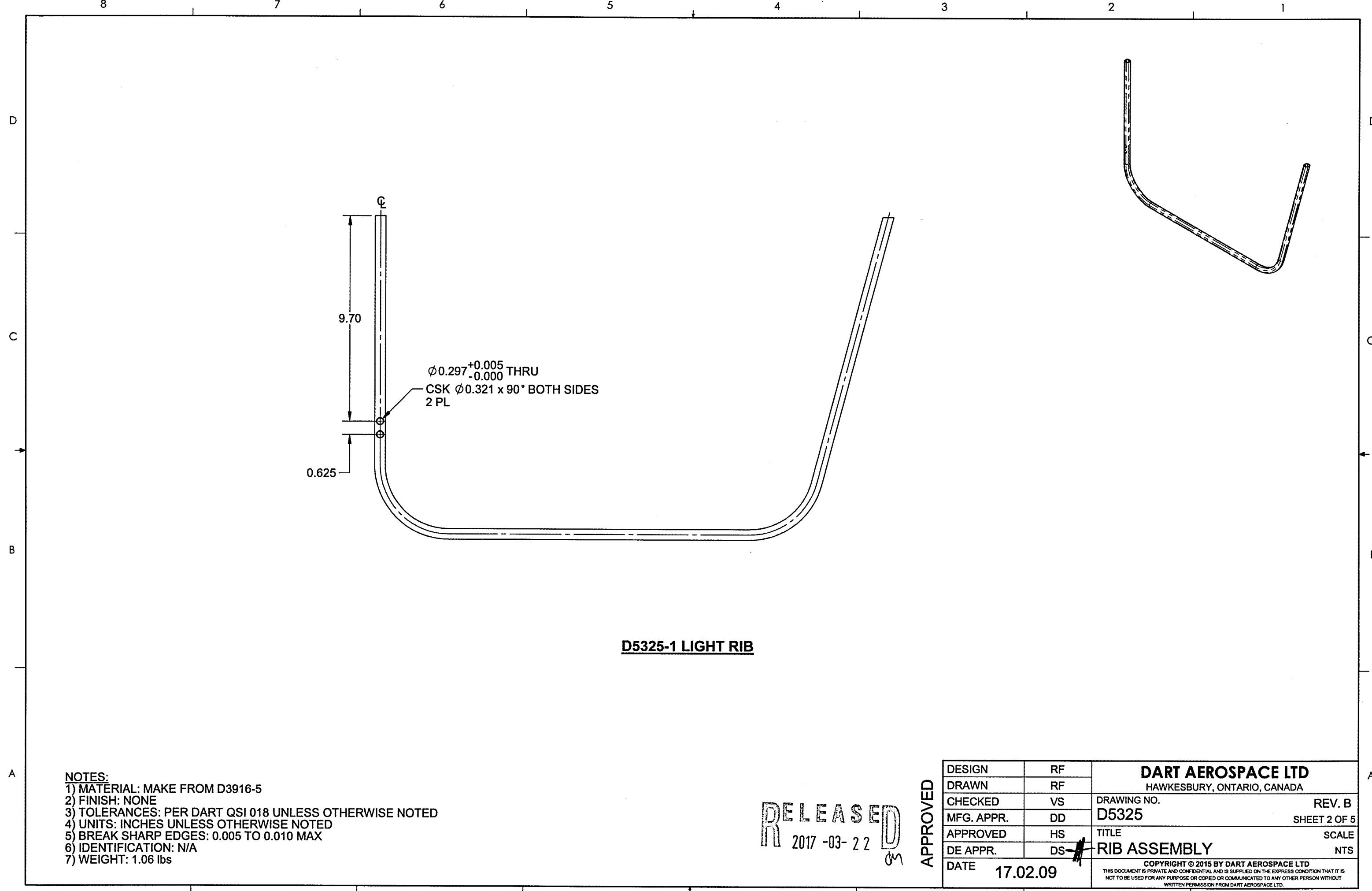
NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
 7) WEIGHT: 1.07 lbs
 8) WELD PER QSI 004

RELEASED
2017-03-22
ECN 17-535

APPROVED

B	Ø0.266 WAS Ø0.257 (ZN C4-5)	RF	17.02.09		
A	NEW ISSUE	RF	15.08.10		
REV.	DESCRIPTION				
DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VS	DRAWING NO.	REV. B		
MFG. APPR.	DD	D5325	SHEET 1 OF 5		
APPROVED	HS	TITLE	SCALE		
DE APPR.	DS		NTS		
DATE	17.02.09	RIB ASSEMBLY			
COPYRIGHT © 2015 BY DART AEROSPACE LTD					
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS					
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT					
WRITTEN PERMISSION FROM DART AEROSPACE LTD.					

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

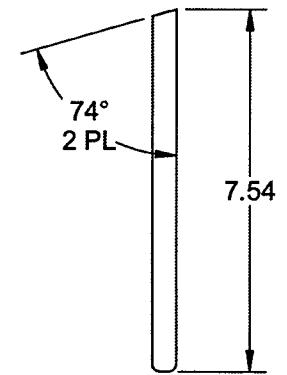
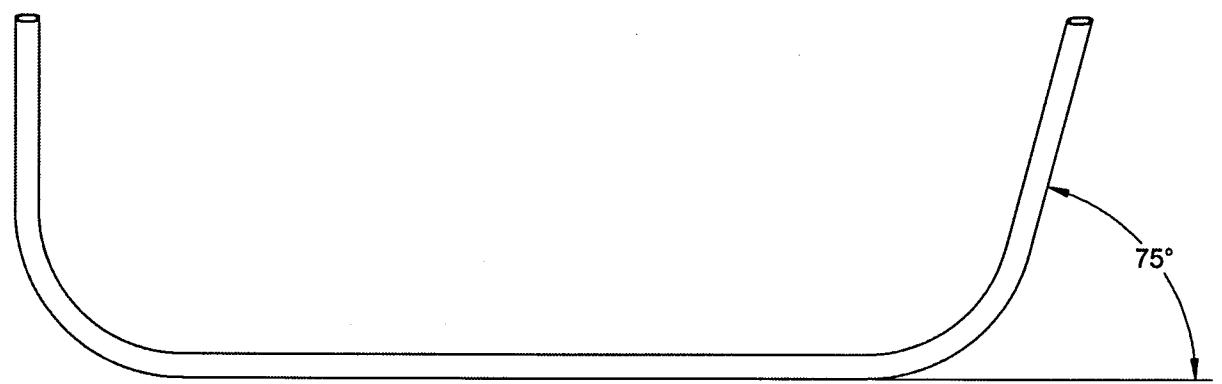
D

C

C

B

B



D5325-3 LIGHT RIB

NOTES:
1) MATERIAL: MAKE FROM D3916-5
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.72 lbs

RELEASED
2017-03-22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	VS	DRAWING NO.
MFG. APPR.	DD	REV. B
APPROVED	HS	D5325
DE APPR.	DS-#	SHEET 3 OF 5
DATE	17.02.09	TITLE RIB ASSEMBLY
		SCALE NTS
		COPYRIGHT © 2015 BY DART AEROSPACE LTD
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

A

A

8 7 6 5 4 3 2 1

D

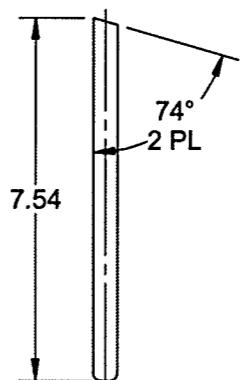
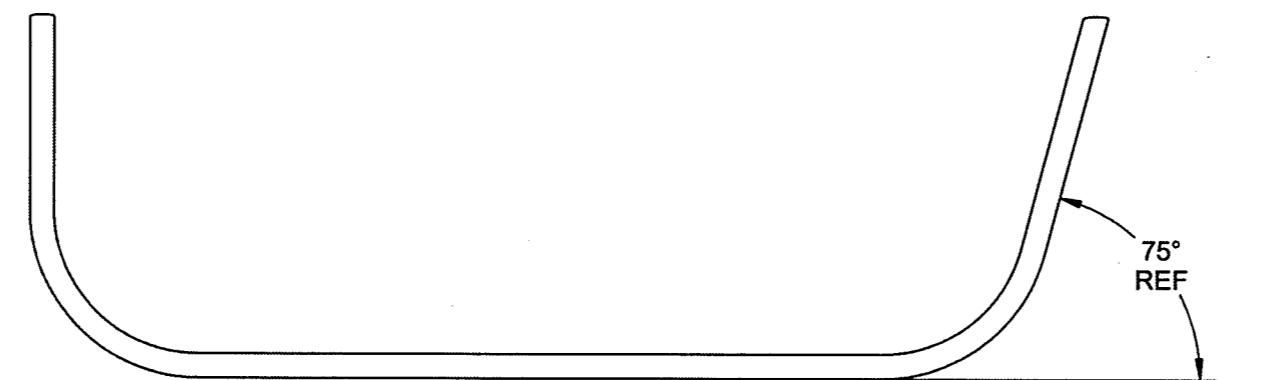
D

C

C

B

B



D5325-4 LIGHT RIB

NOTES:
1) MATERIAL: MAKE FROM D3916-5
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.72 lbs

RELEASED
2017-03-22

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	
MFG. APPR.	DD	REV. B	
APPROVED	HS	D5325	
DE APPR.	DS	SHEET 4 OF 5	
DATE	17.02.09	TITLE	
		SCALE	
		NTS	
		RIB ASSEMBLY	
		COPYRIGHT © 2015 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

D

D

C

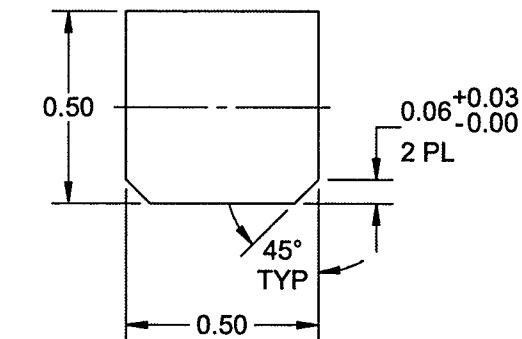
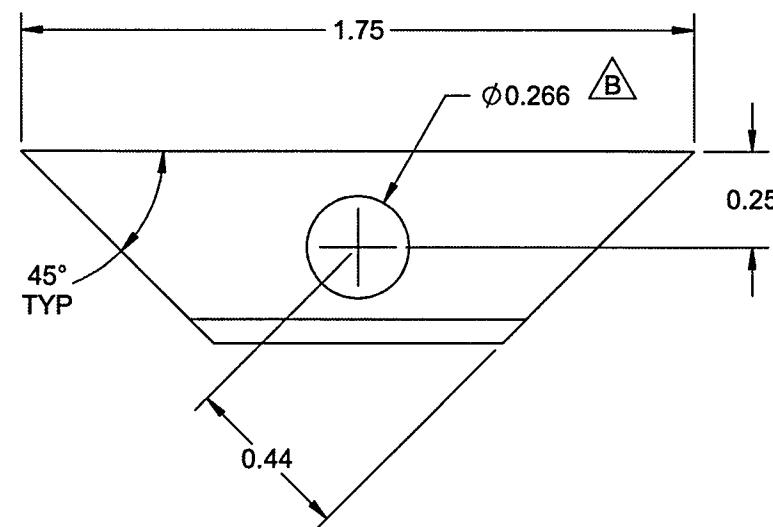
C

B

B

A

A



D5325-5 FOOT B

NOTES:
1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs

RELEASED
2017-03-22

APPROVED

DATE 17.02.09

DESIGN RF

DRAWN RF

CHECKED VS

MFG. APPR. DD

APPROVED HS

DE APPR. DS

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
REV. B
D5325
SHEET 5 OF 5

TITLE
SCALE
RIB ASSEMBLY
NTS

COPYRIGHT © 2015 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1